



**TotalEnergies**

TotalEnergies Petrochemicals & Refining USA, Inc.  
Polymers Americas

**Polystyrene 595W**

Technical Data Sheet  
Polystyrene - Crystal  
Produced in the United States

### Description

**Polystyrene 595W:** Is a high molecular weight, low melt flow, high heat crystal polystyrene specifically designed for direct injection foam operations to provide enhanced foam properties. It has higher melt strength than other high heat crystal resins in this melt flow range giving the converter the ability to reduce weight in their foam applications.

#### Application:

- Foam disposables
- Foam graphic art board
- Insulation foam board
- OPS disposables

#### General Information:

- This material complies with FDA requirements as described in 21 CFR §177.1640.
- Material Safety Data Sheets are available to help customers satisfy their safety needs.

### Characteristics

	Method	Unit	Typical Value
<b>Rheological Properties</b>			
Melt Flow (200°C-5kg)	D-1238	g/10mn	1.6
<b>Mechanical Properties</b>			
Tensile Strength	D-638	psi	7,700
Tensile Modulus	D-638	psi (10 <sup>5</sup> )	4.4
Flexural Strength	D-790	psi	15,100
Flexural Modulus	D-790	psi (10 <sup>5</sup> )	4.9
<b>Thermal Properties</b>			
Heat Distortion - Annealed	D-648	°F	211
Vicat Softening	D-1525	°F	225
<b>Other Physical Properties</b>			
Density		g/cm <sup>3</sup>	1.04
Linear Shrinkage	D-955	in/in	.004 - .007
Moisture		%	<0.1

Rev: Sept 2021

TOTALENERGIES PETROCHEMICALS & REFINING USA, INC.  
POLYMERS AMERICAS  
1201 Louisiana Street  
Suite 1800  
Houston, TX 77002  
www.polymers.totalenergies.com

TECHNICAL CENTER  
P.O. Box 1200  
Deer Park, Texas 77536  
Phone: 281-884-7500

**1-800-344-3462**

Polystyrene

All tests were run under laboratory conditions. ASTM (where applicable) testing procedures. The data are intended as a general guide only and do not necessarily represent results that may be obtained elsewhere. The use of TotalEnergies products must be guided by the users own methods for selection of proper formulation. TotalEnergies Petrochemicals & Refining USA, Inc. disclaims any responsibility for misuse or misapplication of its products. TotalEnergies MAKES NO WARRANTY OF MERCHANTABILITY AND THERE IS NO WARRANTY THAT GOODS SUPPLIED SHALL BE FIT FOR ANY PARTICULAR PURPOSE. TotalEnergies' liability and customer's exclusive remedy for any claims arising out of sales of its products are expressly limited at customer option to replacement of non-performing goods or payment not to exceed the purchase price plus transportation charges thereon in respect to any material which damage is claimed.

